

LABEL REQUIREMENTS FOR SUPPLIERS

Shipping Label Requirements for Suppliersv2018-02



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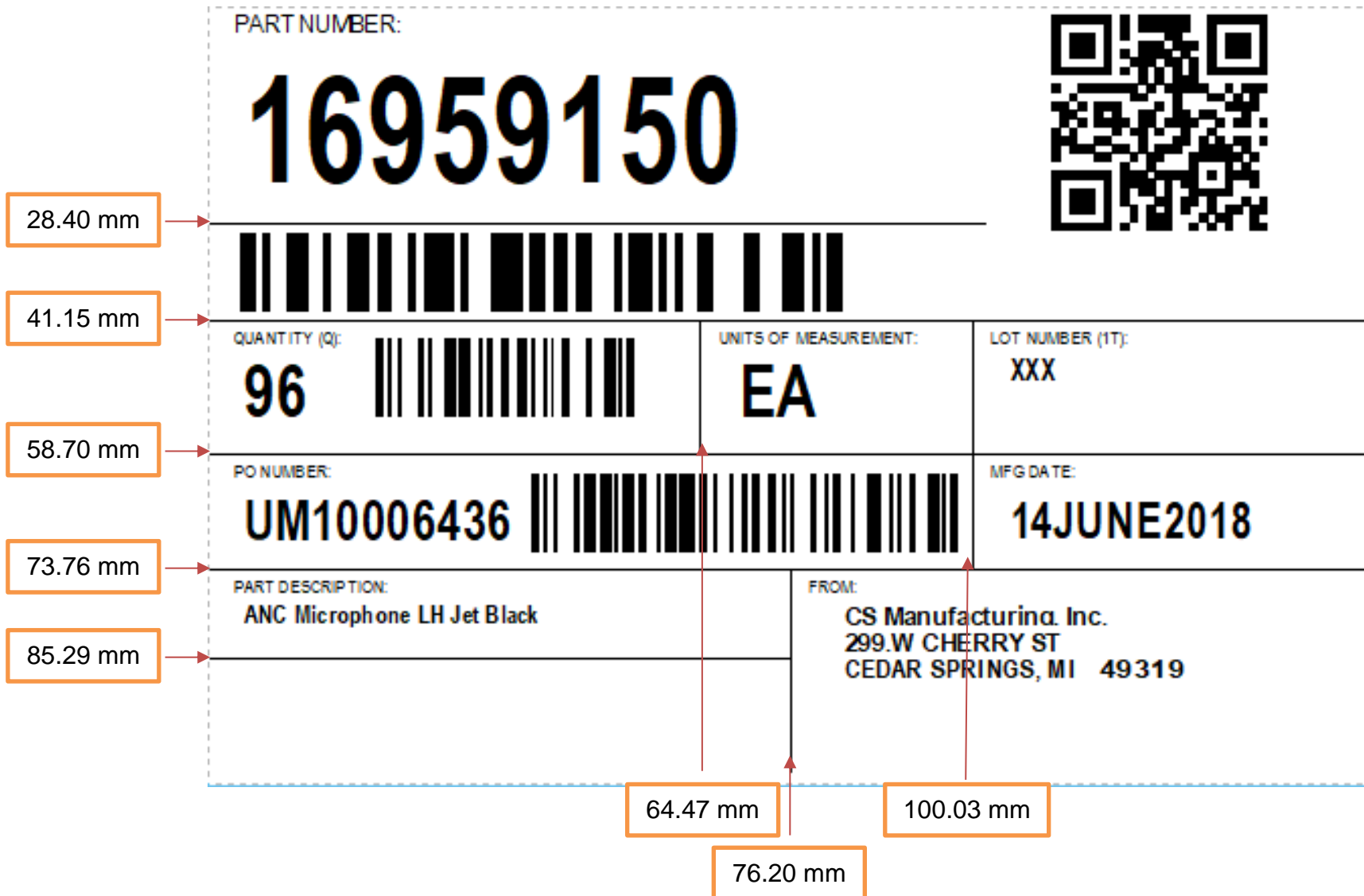
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CRITERIA

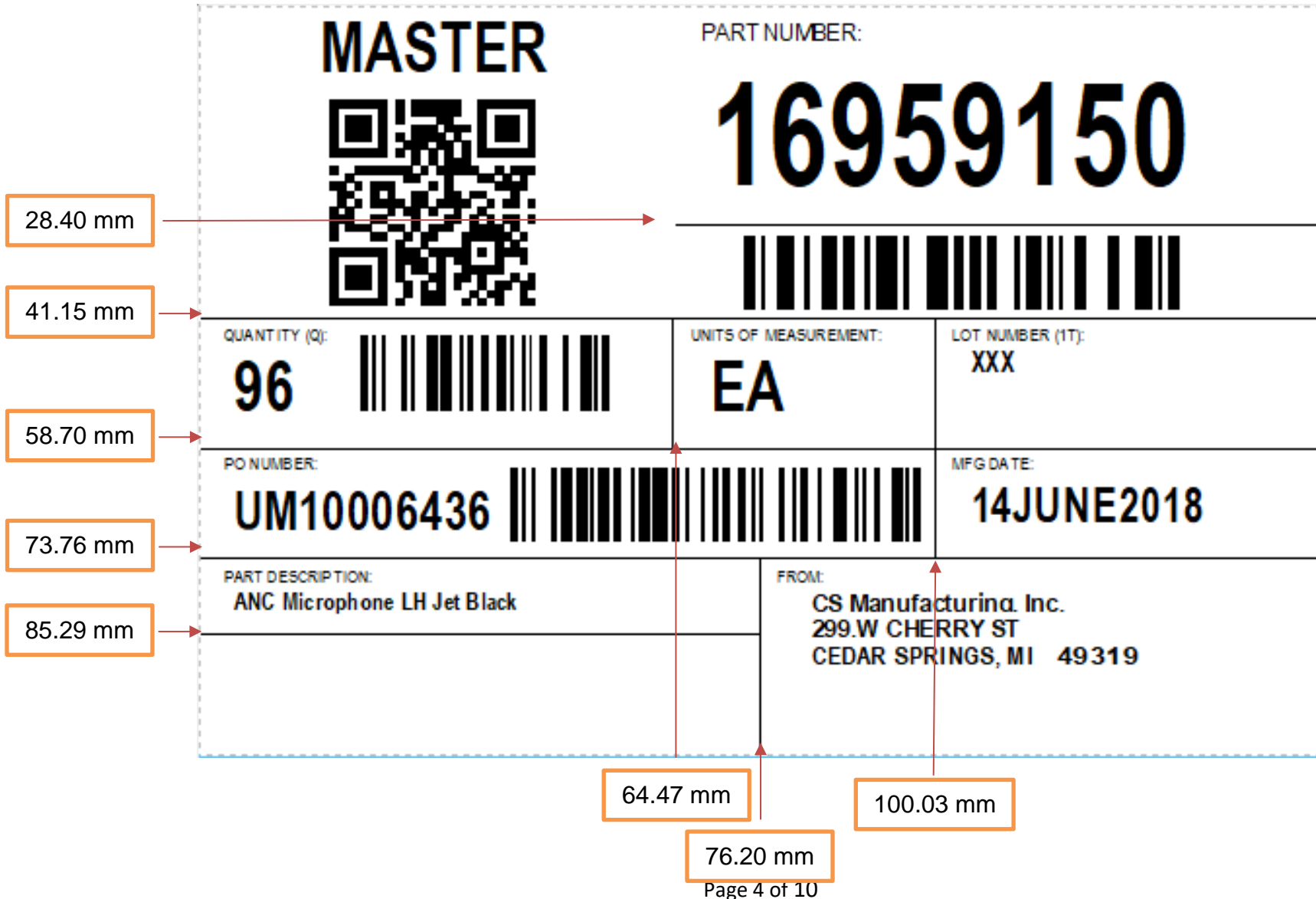
- The attached template identifies where data is to be placed
- Minimum label dimensions: 4" (102 mm) by 6" (152 mm)
- Labels must be printed with black characters on a white background unless requested by the plant for special exceptions
- Fonts shall be uppercase Bold Arial Narrow, Helvetica Condensed or equivalent
- Barcode Symbologies on the label shall be: Code 128 Linear Bar Codes and, QR Code 2-D Bar Code
- Dates shall be in the international format of DDMMYYYY (EG: 01JUL2018)
- Labels shall be validated as legible and easily scannable by CS Manufacturing, Inc. and the supplier

LABEL DESIGN

BARCODE BOX LABEL EXAMPLE



BARCODE PALLETT LABEL EXAMPLE



FIELD DEFINITIONS

- **A1: PART NUMBER:** - Part Number on contract with CS Manufacturing, Inc.
- **A2: 2D QR BARCODE** - The QR Barcode
- **B1: PART NUMBER - 1D BARCODE** – The 1D Barcode
- **C3: QUANTITY/1D BARCODE: (Q)** Number of Pieces
- **C4: UNIT OF MEASUREMENT:** Quantity of an item is managed
 - EACH = Each
 - FT = Feet
 - GAL = Gallon
 - GR = Grain
 - IN = Inches
 - KG = Kilogram
 - LBS = Pounds
 - OZ = Ounce
 - PINT = Pint
 - QRT = Quart
 - ROLL = Roll
- **C5: LOT NUMBER:** (1T) this is the Supplier Lot Number for traceability when the part is produced.
- **D1: PO NUMBER/1D BARCODE:** The Purchase Order number
- **D2: MFG DATE:** Human Readable: Shall be in the International Format of “DDMMMYYYY” (EG: 15JUL2016)
- **E1: PART DESCRIPTION:** Human Readable
- **E2: SHIP FROM:** Address: This is the CS Manufacturing, Inc. location the parts are being shipped from.
- **F1: SUPPLIER AREA:** Space for supplier use.

BARCODE BOX LABEL EXAMPLE

PART NUMBER: A1		A2	
16959150			
 B1			
QUANTITY (Q):	 C3	UNITS OF MEASUREMENT:	C4
96	EA	LOT NUMBER (IT):	C5
PO NUMBER: D1		MFG DATE: D2	
UM10006436		14JUNE2018	
PART DESCRIPTION: E1		FROM: E2	
ANC Microphone LH Jet Black		CS Manufacturing, Inc. 299.W CHERRY ST CEDAR SPRINGS, MI 49319	
F1			

BARCODE PALLETT LABEL EXAMPLE

MASTER		PART NUMBER:	A1
A2		16959150	
B1			
QUANTITY (Q):		UNITS OF MEASUREMENT:	LOT NUMBER (IT):
96	C3	EA	XXX
C4	D1		D2
PO NUMBER:			MFG DATE:
UM10006436			14JUNE2018
PART DESCRIPTION:	E1	FROM:	E2
ANC Microphone LH Jet Black	CS Manufacturing, Inc.		
F1	299.W CHERRY ST		
	CEDAR SPRINGS, MI 49319		

1D BARCODE DEFINITIONS:

BARCODE BOX/MASTER LABEL EXAMPLE

- **B1: PART NUMBER - 1D BARCODE – No Prefix**

Example: 16959150



Barcode Data: 16959150

- **C3: QUANTITY/1D BARCODE: (Q) Number of Pieces**

Example: 96



Barcode Data: Q96

- **D1: PO NUMBER/1D BARCODE: The Purchase Order number**

Example: UM10006436Q96



Barcode Data: UM10006436Q96

2D BARCODE DEFINITIONS:

BARCODE BOX LABEL EXAMPLE



(K)PO Number, (P)Part Number, (Q)Quantity

Example: **K**UM10006436**P**16959155**Q**96

BARCODE PALLET LABEL EXAMPLE

MASTER



(K)PO Number, (P)Part Number, (Q)Total Quantity on Pallet

Example: **K**UM10006436**P**16959155**Q**192

LABEL PLACEMENT

BARCODE BOX LABEL EXAMPLE



BARCODE PALLET LABEL EXAMPLE (1 Master Label per Part on each Pallet)



No Label on top of the lid.

Attach the Master label on the short side of the lid (do not stick on boxes).

Box label facing out